



Instruction Manual

Installation

- 1 Please pay attention to pressing condition on the rolls, driving method and rotating direction of rolls, and install rolls parallelly and horizontally.
- 2 Lifting wire ropes should not touch directly on the surface of the roll, and Do not put the roll directly on the claws of a forklift.
- 3 Please check if there are damages, unevenness and dirt on the surface of the roll.

Using

- 1 Please be careful of over-pressure on the roll, and use the roll under the recommended linear pressure.
※ Please confirm recommended linear pressure mentioned in the drawing or ask us.
※ Over-pressure may cause deformation and/or generating heat on the roll.
- 2 Please be careful of unbalanced pressure on the roll. Please check if upper and lower rolls, and/or left side and right side rolls are installed in parallel under even pressure at the same time. Unbalanced pressure may cause deformation and/or generating heat on the roll.
- 3 Please be careful of static electricity may caused by high polymer resin consisting of the roll body.
- 4 Please do not leave the roll under the pressure. It may deform the roll, and cause vibration and insufficient performance.

Storage and Transportation

- 1 Please put the roll in the dedicated packing box or put on the pillow stands, not to directly contact on the floor, on the transportation and storage.
- 2 Please pay attention not to occur stress concentration on adhesive surface between rubber/urethane part and a steel shaft on the transportation and storage.
- 3 Please be careful of changing quality with time under the environment of long-time storage. In case that long-time storage is required, please wrap the roll with polyethylene sheet, and seal both ends to avoid deterioration in quality and performance.
- 4 Please keep the roll in the cool and dark place preventing from direct sunshine, high temperature and humidity. Please do not keep the roll near heat sources, such as heaters, boilers, lighting equipment and others.
- 5 Please pay attention not to put oil, organic solvents, paints and others on the surface of rubber/urethane part.
- 6 Please do not open before using the roll packed in aluminum barrier sheet.
(Aluminum barrier sheet has waterproof, moisture-proof and rust-proof effects.)

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RUBBER/URETHANE ROLL