



Instruction Manual

Installation

- 1 Please pay attention to pressing condition on the rolls, driving method and rotating direction of rolls, and install rolls parallelly and horizontally.
- 2 Lifting wire ropes should not touch directly on the surface of the roll, and Do not put the roll directly on the claws of a forklift.
- 3 Please check if there are damages, unevenness and dirt on the surface of the roll.

Using

- 1 Please be careful of over-pressure on the roll, and use the roll under the recommended linear pressure.
 - ※ Please confirm recommended linear pressure mentioned in the drawing or ask us.
 - ※ Over-pressure may cause deformation and/or generating heat on the roll.
- 2 Please be careful of unbalanced pressure on the roll.

Please check if upper and lower rolls, and/or left side and right side rolls are installed in parallel under even pressure at the same time.

Unbalanced pressure may cause deformation and/or generating heat on the roll.
- 3 Recommended kinematic viscosity of washing oil should be 8 centistokes (cSt) or below in blank washing process.
- 4 Please be careful of static electricity may caused by high polymer consisting of the roll body.
- 5 Please do not leave the roll under the pressure. It may deform the roll, and cause vibration and insufficient squeezing.

Storage and Transportation

- 1 Please put the roll in the dedicated packing box or put on the pillow stands, not to directly contact on the floor, on the transportation and storage.
- 2 Please be careful of changing quality with time under the environment of long-time storage. In case that long-time storage is required, please wrap the roll with polyethylene sheet, and seal both ends to avoid deterioration in quality and performance.
- 3 Please keep the roll in the cool and dark place preventing from direct sunshine, high temperature and humidity.
- 4 Please do not open before using the roll packed in aluminum barrier sheet.
(Aluminum barrier sheet has waterproof, moisture-proof and rust-proof effects.)

 **TOHO YOGYO CO.,LTD.**

E-mail : contact@toho-yogyo.co.jp

66D NON-TEX ROLL